

Table 2-Physical Properties of Ty-Rap® Cable Tie Materials

		Natural 66 Nylon	Weather Resistant 66 Nylon	Heat Stabilized Natural 66 Nylon	Flame Retardant 66 Nylon	Weatherable Acetal	Weather Resistant Nylon 12	Weather Resistant Polypropylene	Radiation Resistant Fluoropolymer	Halar (2)	Stainless Steel
Tensile Strength (Yield)											
@ 73° F (Dry-As-Molded) (1)	psi	12,000	12,000	12,000	11,000	10,000	7500	4600	6,700	6,600	90,000
Flammability Rating	-	UL94V-2	UL94V-2	UL94V-2	UL94V-0	UL94HB	-	-	UL94V-0	UL94V-0	-
Radiation Resistance	rads	1 x 10 ⁵	1 x 10 ⁵	1 x 10 ⁵	1 x 10 ⁵	1 x 10 ⁶	1 x 10 ⁵	1 x 10 ⁵	2 x 10 ⁶	2 x 10 ⁶	2 x 10 ⁶
Ultraviolet Light Resistance	-	Poor	Good	Poor	Poor	Very Good	Good	Good	Excellent	Excellent	Excellent
Water Absorption (24 hrs)	%	1.3	1.2	1.4	1.4	0.25	0.25	0.1	<.01	<.01	None
Oxygen Index	-	28	28	31	34	21	-	-	30	52	-
Max. Continuous Use Temperature	F / C	185 / 85	185 / 85	221 / 105	185 / 85	185 / 85	176 / 80	185 / 85	338 / 170	284 / 140	1000 / 537
Min. Continuous Use Temperature	F / C	-40 / -40	-40 / -40	-40 / -40	-40 / -40	-40 / -40	-40 / -40	-40 / -40	-76 / -60	-50 / -46	-112 /
Colour	-	Natural	Black	Green tint	White	Black	Black	Black	Aqua	Maroon	Stainless

(1) ASTM D638-878 except stainless steel which is ASTM E8

(2) Halar is a trademark of Solvay Solexis, Inc.

Flammability ratings for selecting Ty-Rap® cable ties

Note: Flammability ratings of Ty-Rap® cable tie materials are shown in Table 2. These tests for flammability of plastic material are intended to serve as a preliminary indication of acceptability with respect to flammability for particular applications.

UL 94 vertical burn test procedures

Test specimens of the material, with dimensions 5" x 1/2", with the thickness intended for use in the end product, are tested in both the manufactured condition and in the aged state. The test requires that the specimen be supported in a vertical fixture and a precisely controlled flame applied for a 10 second period. The flame is removed and the duration of flaming is noted. If the flame extinguishes, a second exposure to flame for 10 seconds is applied and duration of flaming is again noted. It is observed and recorded whether or not test specimens drip flaming particles that ignite a cotton swatch.

Materials classed V-0

A material classed V-0 shall:

- A. Not have any specimens that burn with flaming combustion for more than 10 seconds after either application of the test flame.
- B. Not have a total flaming combustion time exceeding 50 seconds for the 10 flame applications for each set of five specimens.
- C. Not have any specimens that burn with flaming or glowing combustion up to the holding fixture.
- D. Not have any specimens that drip flaming particles that ignite the dry absorbent surgical cotton located 12" below the test specimen.
- E. Not have any specimens with glowing combustion that persists for more than 30 seconds after the second removal of the test flame.

Materials classed V-1

A material classed V-1 shall:

- A. Not have any specimens that burn with flaming combustion for more than 30 seconds after either application of the test flame.
- B. Not have a total flaming combustion time exceeding 250 seconds for the 10 flame applications for each set of five specimens.
- C. Not have any specimens that burn with flaming or glowing combustion up to the holding fixture.
- D. Not have any specimens that drip flaming particles that ignite the dry absorbent surgical cotton located 12" below the test specimen.
- E. Not have any specimens with glowing combustion that persists for more than 60 seconds after the second removal of the test flame.

Materials classed V-2

A material classed V-2 shall:

- A. Not have any specimens that burn with flaming combustion for more than 30 seconds after either application of the test flame.
- B. Not have a total flaming combustion time exceeding 250 seconds for the 10 flame applications for each set of five specimens.
- C. Not have any specimens that burn with flaming or glowing combustion up to the holding fixture.
- D. Be permitted to have specimens that drip flaming particles that burn only briefly, some of which ignite the dry absorbent surgical cotton placed 12" below the test specimen.
- E. Not have any specimens with glowing combustion that persists for more than 60 seconds after the second removal of the test flame.

Chemical resistance

Table 3 shows the resistance of Ty-Rap® cable tie materials to various chemicals. The table is designed to help you determine the cable tie material best suited for a particular chemical environment.

Table 3-Resistance of Available Materials to Various Chemicals Temp 20°C (70°F)

Reagents	Concentration	Heat-	Halar [†]	Weatherable	Standard 6/6	6/6 Weather-	6/6 Fire-	Weather-	Polypropylene	Weather-	Fluoro-	Stainless
		Stabilized 6/6 Nylon as Used in TYH	as Used in TYV	Acetal as Used in TYD	Nylon as Used in TY	Resistant Nylon as Used in TY	Retardant Nylon as Used in TY	Resistant Nylon 12 as Used in TYC	as Used in TYP	Resistant Polypropylene as Used in TYP	polymer as Used in TYZ	Steel as Used in TYS
		Series	Series	Series	Series	X Series	FR Series	X Series	Series	X Series	Series	Series
Arsenic Acid	40%	—	—	—	—	—	—	—	E	E	—	E
Acetaldehyde	50%	S	—	—	S	S	S	—	—	—	—	—
Acetone	100%	E	E	F	E	E	E	E	E	E	E	E
Aluminum Hydroxide	AQ	—	E	—	—	—	—	—	E	E	E	E
Ammonia	100%	—	E	—	—	—	—	E	E	E	E	E
Ammonium Carbonate	5%	S	E	—	S	S	S	E	E	E	E	E
Ammonium Hydroxide	10%	E	E	F	E	E	E	—	E	E	E	E
Ammonium Nitrate	—	—	E	—	—	—	—	E	E	E	E	E
Ammonium Sulfate	10%	—	E	—	—	—	—	S	S	S	S	S
Barium Carbonate	100%	—	E	—	—	—	—	E	E	E	E	E
Barium Chloride	5%	NR	—	—	NR	NR	NR	E	E	E	E	E
Barium Sulfate	10%	E	—	—	E	E	E	E	E	E	E	E
Barium Sulfide	10%	S	—	—	S	S	S	E	E	E	E	E
Benzene	100%	E	E	F	E	E	E	E	S	S	E	E
Benzoic Acid	100%	NR	E	—	NR	NR	NR	E	E	E	E	E
Butyric Acid	50%	NR	E	—	NR	NR	NR	—	E	E	E	E
Calcium Carbonate	AQ	—	E	—	—	—	—	—	E	E	E	E
Calcium Hydroxide	20%	—	F	E	—	—	—	—	E	E	E	E
Calcium Hydrochlorite	2	NR	—	—	NR	NR	NR	—	F	F	F	F
Calcium Sulfate	2%	—	E	—	—	—	—	—	E	E	E	E
Carbon Tetrachloride	100%	E	E	E	E	E	E	E	F	F	E	E
Chlorine (WET)	—	NR	—	—	NR	NR	NR	—	F	F	F	F
Chlorine (DRY)	—	NR	—	—	NR	NR	NR	—	NR	NR	F	F
Chloroacetic Acid	30%	NR	—	—	NR	NR	NR	—	—	—	F	F
Chloroform	100%	—	E	—	—	—	—	F	F	F	E	E
Chromic Acid	50%	NR	S	—	NR	NR	NR	—	F	F	F	F
Citric Acid	50%	S	E	E	S	S	S	E	E	E	E	E
Copper Cyanide	10%	—	E	—	—	—	—	—	E	E	E	E
Copper Nitrate	50%	—	E	—	—	—	—	—	E	E	E	E
Cider	—	—	E	—	—	—	—	—	E	E	E	E
Dichloroethane	100%	—	E	—	—	—	—	—	—	—	E	E
Diethyl Ether	100%	—	E	S	—	—	—	E	E	E	E	E
Ethyl Alcohol	100%	S	E	—	S	S	S	E	E	E	E	E

[†] Halar® Trademark of Solvay Solexis, Inc.

Ratings

E = Excellent

S = Satisfactory

F = Fair

NR = Not Recommended

(AQ) = Aqueous

Table 3-continued

Reagents	Concentration	Heat-	Halar®†	Weatherable	Standard 6/6	6/6 Weather-	6/6 Fire-	Weather-	Polypropylene	Weather-	Fluoro-	Stainless
		Stabilized 6/6 Nylon as Used in TYH	as Used in TYV	Acetal as Used in TYD	Nylon as Used in TY	Resistant Nylon as Used in TY	Retardant Nylon as Used in TY	Resistant Nylon 12 as Used in TYC	as Used in TYP	Resistant Polypropylene as Used in TYP	polymer as Used in TYZ	Steel as Used in TYS
		Series	Series	Series	Series	X Series	FR Series	X Series	Series	X Series	Series	Series
Ethyl Chloride	100%	—	S	E	—	—	—	F	F	F	E	E
Ethylene Glycol	100%	E	E	S	E	E	E	—	E	E	E	E
Ferric Hydroxide	100%	—	E	—	—	—	—	—	E	E	E	E
Ferric Nitrate	10%	—	E	—	—	—	—	—	E	E	E	E
Ferrous Sulfate	10%	—	E	—	—	—	—	—	E	E	E	E
Fuel Oil	100%	—	E	—	—	—	—	E	—	—	E	E
Furfural	100%	—	E	—	—	—	—	—	F	F	E	E
Gallic Acid	AQ	—	E	—	—	—	—	—	—	—	E	E
Gasoline	100%	E	E	—	E	E	E	—	S	S	E	E
Glycerine	100%	—	E	—	—	—	—	E	E	E	—	E
Hydrocyanic Acid	100%	—	E	—	—	—	—	—	E	E	E	E
Hydrogen Peroxide	30%	NR	E	F	NR	NR	NR	S	E	E	E	E
Hydrogen Sulfide	Dry	NR	E	—	NR	NR	NR	E	E	E	E	E
Iodoform	100%	—	E	—	—	—	—	—	—	—	E	E
Isopropyl Alcohol	100%	S	E	—	S	S	S	E	E	E	E	E
Jet Fuel	100%	E	E	—	E	E	E	—	S	S	E	E
Lactic Acid	10%	E	E	—	E	E	E	S	E	E	E	E
Lanolin	10%	E	E	—	E	E	E	E	E	E	E	E
Lead Acetate	5%	—	E	—	—	—	—	—	E	E	E	E
Linseed Oil	10%	E	E	E	E	E	E	E	E	E	E	E
Magnesium Carbonate	100%	—	E	—	—	—	—	E	E	E	E	E
Magnesium Chloride	10%	F	—	—	F	F	F	F	F	F	F	F
Magnesium Nitrate	100%	—	E	—	—	—	—	E	E	E	E	E
Malic Acid	AQ	—	E	—	—	—	—	—	E	E	E	E
Mercury	100%	—	E	—	—	—	—	E	E	E	E	E
Methyl Alcohol	100%	S	E	—	S	S	S	E	E	E	E	E
Methyl Chloride	100%	—	S	—	—	—	—	—	S	S	E	E
Methyl Ethyl Ketone	100%	—	E	F	—	—	—	E	E	E	E	E
Naptha	100%	—	E	—	—	—	—	—	E	E	E	E
Nitric Acid	30%	NR	E	NR	NR	NR	NR	—	E	E	E	E
Nitric Acid	30-70%	NR	S	NR	NR	NR	NR	—	F	F	S	E
Nitrous Acid	5%	—	E	—	—	—	—	—	F	F	E	E
Oieic Acid	100%	—	E	S	—	—	—	—	E	E	E	E
Oxalic Acid	10%	—	E	—	—	—	—	S	E	E	E	E
Paraffin	100%	E	E	—	E	E	E	E	E	E	E	E
Petroleum Ether	100%	—	E	—	—	—	—	E	F	F	E	E
Phenol	90%	NR	E	NR	NR	NR	NR	—	E	E	E	E
Phosphoric Acid	10%	NR	E	—	NR	NR	NR	—	E	E	E	E
Picric Acid	1%	—	E	—	—	—	—	—	E	E	E	E
Potassium Bromide	AQ	—	—	—	—	—	—	—	S	S	S	S

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Reagents	Concentration	Heat-	Halar®† as	Weatherable	Standard 6/6	6/6 Weather-	6/6 Fire-	Weather-	Polypropylene	Weather-	Fluoro-	Stainless
		Stabilized 6/6 Nylon as Used in TYH	Used in TYV	Acetal as Used in TYD	Nylon as Used in TY	Resistant Nylon as Used in TY	Retardant Nylon as Used in TY	Resistant Nylon 12 as Used in TYC	as Used in TYP	Resistant as Used in TYP	polymer as Used in TYZ	Steel as Used in TYS
		Series	Series	Series	Series	X Series	FR Series	X Series	Series	X Series	Series	Series
Potassium Carbonate 1%	—	E	—	—	—	—	E	E	E	E	E	E
Potassium Chlorate	AQ	—	E	—	—	—	—	S	E	E	E	E
Potassium Dichromate	40%	NR	E	—	NR	NR	NR	F	E	E	E	E
Potassium Ferrocyanide	25%	—	E	—	—	—	—	—	E	E	E	E
Potassium Hydroxide	5%	S	E	—	S	S	S	—	E	E	E	E
Potassium Iodide	100%	—	E	—	—	—	—	E	E	E	E	E
Potassium Nitrate	50%	F	E	—	F	F	F	E	E	E	E	E
Potassium Permanganate	5%	NR	E	S	NR	NR	NR	NR	E	E	E	E
Potassium Sulfate	5%	—	E	—	—	—	—	E	E	E	E	E
Potassium Sulfide	AQ	—	E	—	—	—	—	—	E	E	E	E
Propyl Alcohol	100%	E	E	—	E	E	E	—	E	E	E	E
Silver Nitrate	10%	—	E	—	—	—	—	E	E	E	E	E
Sodium Acetate	60%	E	E	—	E	E	E	—	E	E	E	E
Sodium Bicarbonate	100%	E	E	—	E	E	E	E	E	E	E	E
Sodium Bisulfate	10%	—	E	E	—	—	—	E	E	E	E	E
Sodium Borate	100%	—	E	—	—	—	—	—	E	E	E	E
Sodium Carbonate	5%	E	E	S	E	E	E	E	E	E	E	E
Sodium Chlorate	25%	—	E	E	—	—	—	S	E	E	E	E
Sodium Chloride	2%	E	E	S	E	E	E	E	E	E	E	E
Sodium Fluoride	5%	—	—	—	—	—	—	—	F	F	F	F
Sodium Hydroxide	10%	E	E	S	E	E	E	E	E	E	E	E
Sodium Hyposulfite	AQ	—	E	—	—	—	—	—	—	—	E	E
Sodium Nitrate	5%	E	E	—	E	E	E	E	E	E	E	E
Sodium Nitrite	AQ	—	E	—	—	—	—	S	E	E	E	E
Sodium Perchlorate	10%	—	E	—	—	—	—	—	—	—	E	E
Sodium Phosphate	5%	—	E	—	—	—	—	E	E	E	E	E
Sodium Sulfate	5%	S	E	—	S	E	E	E	E	E	E	E
Sodium Thiosulfate	5%	—	—	S	—	—	—	S	S	S	S	S
Stearic Acid	100%	—	E	—	—	—	—	F	E	E	E	E
Sulfur	100%	—	E	—	—	—	—	E	E	E	E	E
Sulfur Dioxide	100%	NR	E	—	NR	NR	NR	E	E	E	E	E
Sulfuric Acid	Conc.	NR	E	NR	NR	NR	NR	—	S	S	E	E
Sulfuric Acid	5%	NR	F	F	NR	NR	NR	F	F	F	F	F
Tannic Acid	10%	—	E	—	—	—	—	—	E	E	E	E
Tartaric Acid	50%	—	E	E	—	—	—	E	E	E	E	E
Tetrahydrofuran	100%	—	F	E	—	—	—	S	F	F	E	E
Toluene	100%	E	E	F	E	E	E	E	F	F	E	F
Xylene	100%	E	—	—	E	E	E	E	F	F	E	E
Zinc Chloride	70%	F	E	NR	F	F	F	E	E	E	E	E
Zinc Nitrate	AQ	—	E	—	—	—	—	E	E	E	E	E
Zinc Sulfate	AQ	—	E	—	—	—	—	E	E	E	E	E

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